# **Fechnical Data Sheet**

# ASCONIUM® - 500

Reference : FT500 revision A 12/03/2024

Organic Corrosion Inhibitor Water-based metal coatings

#### **FUNCTION**

Ready-to-use multifunctionnal organic liquid additive for metal coatings; it combines an active corrosion inhibition with an adhesion promotion and a reinforcement of the film's water resistance.

It can be used to replace powder-form anticorrosion pigments or to enhance their performance through synergistic mechanisms.

#### **APPLICATION**

The ASCONIUM®-500 can be added to any type of liquid metal coating for industrial, professional or do-it-yourself use, primers or direct-to-metal systems. It has been specifically designed for water-based formulations based on acrylic, alkyd, epoxy and PU binders, both pigmented and clear-coatings. It is suitable for ferrous and non-ferrous substrates.

#### **FEATURES**



LOW USE DOSAGES

**RESISTANCE** 



**HEAVY METAL-FREE** 



**EASY TO INTRODUCE** 



**VOC-FREE** 



**MULTI-METAL PROTECTION** 



SUITABLE FOR HIGH GLOSS DTM



**COMPATIBLE** WITH MOST BINDERS



IMPROVES PAINT ADHESION

IMPROVES COATING'S WATER

## **INCORPORATION / DOSAGE**

The ASCONIUM®-500 is easy to incorporate into the paint formulation, without any pre-dilution into a solvent or preneutralization with an amine.

It can be indifferently added to the mill-base or the let-down stage. A post-addition is also possible.

In **2K Epoxy coatings**, the additive should be added to the hardener part.

Indicative use dosages (% of total coating weight):

- 0,8 to 1,5% into 1K formulations. 0,5 to 1,0% into 2K epoxy coatings. 1,0 to 2,0% into 2K Acrylic/PU coatings

#### **PROPERTIES**

Chemical nature:

Amine derivatives mixture.

Appearance: yellow-amber limpid liquid.

**Density (20°C)**:  $1,11 \pm 0,02$ **Viscosity (20°C)**: ~300 cps

### **PACKAGING**

Plastic pail of 26kg net. Metal drum of 185kg net.

#### STORAGE

Ideal temperature conditions: -5 to 30°C. **Exposure**: avoid direct exposure to sunlight.

Important recommendation : close the container

tightly after each use.

**Expiration**: 24 months in its original sealed drum, in the storage conditions described above.

With time, the colour of the product may turn darker, but

it does not modify its properties.

#### TRANSPORT

The product is classified for transport (see MSDS). Weight and packaging size\* (off-pallet):

Pail: 1,5kg - Ø30, H50 Drum: 15kg - Ø60, H90

### **HANDLING / SECURITY**

Refer to updated Material and Safety Data Sheet.

\*: non contractual data

Note: The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsability of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.





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