# **Technical Data Sheet**

# **ASCOTRAN® - AC1**

Reference : FTAC1 revision B Issue date : 01/04/2021 Modification date : 24/11/2021

Corrosion Inhibitor Acid pickling / HCl medium

#### FUNCTION

Liquid Corrosion inhibitor, ready-to-use, used for the protection of ferrous metals in contact with acid solutions, especially based on chlorhydric acid.

### APPLICATION

Mainly used in below applications:

- Pickling of metal pieces in acid medium;
- Elimination of scale deposits with acids on metallic surfaces;
- **Cleaning** of surfaces by acid solutions;
- Protection of **metal packagings** containing acid solutions.

#### **FEATURES**

- Fully **hydrosoluble** liquid
- Non flammable
- High protection power of ferrous metals in contact with chlorhydric acid solutions.
- Free from methenamine or methyloxirane.

# **INCORPORATION / DOSAGE**

**Directly incorporated in the solution** to be treated, without any pre-mixing. **Indicative dosages** (% in total weight of the solution to be treated) :

- Medium HCl 10 to 20%, use at ambient temperature: **0,5 to 1%**, according to the duration of contact with metals.
- Medium HCl 10 to 20%, use between 30 and 45°C: 2 to 5%, according to the duration of contact with metals.

## PROPERTIES

Chemical nature:

Aqueous preparation based on quaternary ammonium.

Aspect : clear liquid. Density (20°C) : 1,00 ± 0,02

pH of the pure product (20°C) :  $7.6 \pm 0.3$  Viscosity (20°C) : < 20 cps

Freezing point : ~ 0°C

Miscibility:

Water: miscible

## PACKAGING

Plastic pail of 30kg net. Metal drum of 200kg net. IBC of 1000 kg net.

#### STORAGE

Ideal temperature conditions: 5 to 30°C. **Exposure**: avoid direct exposure to sunlight.

**Expiration**: 2 years in its original sealed drum, in the storage conditions described above.

#### TRANSPORT

No specific condition for transport. Weight and packaging size (off-pallet):

Pail: 1,5kg - Ø30, H50 Drum: 15kg - Ø60, H90 IBC: 70kg - L120, ℓ100, H120

# **HANDLING / SECURITY**

Refer to updated Material and Safety Data Sheet.





