## **Technical Data Sheet**

# **ASCOTRAN® - AL4**

Reference : FTAL4 revision D Creation date : 05/05/09 Modification date : 01/06/2015

Antiflash-Rust Additive Ferrous & non-ferrous substrates

#### **FUNCTION**

Ready-to-use, liquid-form antiflash-rust additive for any waterborne coating.

Hydrophobic agent protecting nearly dry films under severe conditions of ambient humidity.

**Corrosion inhibitor** for metal packaging protection.

#### APPLICATION

Any type of waterbone paint or coating, neutral or alkaline, for industrial, professional or do-it-yourself use :

- Thick-coatings
- Varnishes
- Stains
- Mastics
- Glues...

#### **FEATURES**

- Ready-to-use aqueous liquid
- **VOC-free**
- Does not cause water sensitivity in the coating
- Usable in labelled\* paints
- ferrous metals on and non-ferrous (aluminium, zinc, copper, brass)
- Compatible with a very wide range of binders (acrylics, styrene-acrylic, epoxy, PU, alkyds, ...)

### INCORPORATION / DOSAGE

Can be added at any manufacturing step. Can be **post-added**.

In **2K** systems: should be added into the resin part in most cases (to be checked with preliminary testing). Indicative use dosages (% of total coating weight):

- 0,3 to 0,6% on degreased steel, not rusted, sandblasted or not.
- **0,5 to 1,5%** on cast-iron or rusted substrates.
- **0,3 to 1,5%** for packaging protection.

Above dosages can be increased when the coating is applied in severe conditions of ambient humidity.

\*: at recommended dosages, Ecolabel 2014/312/EU, NF-130 & Blaue Angel (RAL UZ-102 & UZ-12a).
\*\* : according to directive 2004-42-CE
\*\*\* : non contractual data

#### **PROPERTIES**

#### Chemical nature:

Aqueous preparation made of organic acid salts and azole derivatives

**Appearance**: pale yellow limpid liquid. **Density (20°C)**: 1,10 ± 0,02

**pH pure (20°C)** :  $8,1 \pm 0,3$ **Viscosity (20°C)** : < 30 cps Freezing point : < 5°C

**VOC\*\*** : 0% Miscibility:

Water: miscible up to 10%

Ethanol: miscible Isopropanol: non miscible Ethylene glycol: miscible Butylglycol: miscible

DPM: miscible up to 5% MEK: non miscible

#### **PACKAGING**

Plastic pail of 30kg net. Metal drum of 200kg net. IBC of 1000 kg net.

#### STORAGE

Ideal temperature conditions: 5 to 30°C. **Exposure**: avoid direct exposure to sunlight.

**Expiration**: 2 years in its original sealed drum, in the storage conditions described above.

With time, the colour of the product may turn darker, but it does not modify its properties.

#### TRANSPORT

No specific condition for transport. Weight and packaging size\*\*\* (off-pallet) :

Pail: 1,5kg - Ø30, H50 Drum: 15kg - Ø60, H90 IBC: 70kg - L120, 100, H120

### **HANDLING / SECURITY**

Refer to updated Material and Safety Data Sheet.

Note: The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsability of the recipient of our products to ensure that any proprietary rights and existing laws and legislation







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