## **Fechnical Data Sheet**

# **ASCOTRAN® - H18**

Antiflash-Rust Additive

Reference : FTH18 revision A Creation date : 01/02/17 Modification date : 01/02/17

## **FUNCTION**

Ready-to-use, liquid-form antiflash-rust additive for any waterborne coating.

**Corrosion inhibitor** for metal packaging protection.

## **APPLICATION**

Any type of waterbone paint or coating, neutral or alkaline, for industrial, professional or do-it-yourself use :

- **Paints**
- Thick-coatings
- Varnishes
- Stains
- Mastics
- Glues...

## **FEATURES**

- Ready-to-use aqueous liquid
- **VOC-free**
- Doesn't lead to water sensitivity of the coating
- Usable for ferrous and galvanized steel substrates
- Compatible with a very wide range of binders (acrylics, styrene-acrylic, epoxy, PU, alkyds, ...)

## **INCORPORATION / DOSAGE**

Can be added at any manufacturing step. Can be **post-added**.

In **2K systems**: should be added in the **resin** part in most cases (to be checked with preliminary testing).

Indicative use dosages (% of total coating weight):

- **0.1 to 0.3%** on degreased steel, not rusted, sandblasted or not.
- **0,5 to 1,5%** on cast-iron or rusted substrates.
- **0.3 to 1.5%** for packaging protection.

Above dosages can be increased when the coating is applied in severe conditions of ambient humidity.

## **PROPERTIES**

#### Chemical nature:

Aqueous preparation made of organic acid salts and sodium nitrite.

Appearance: pale yellow limpid liquid.

**Density (20°C)** :  $1,11 \pm 0,02$ **pH pure (20°C)** :  $7.0 \pm 0.3$ **Viscosity (20°C)** : < 30 cps Freezing point : < 0°C

**VOC\*** : 0% Miscibility:

miscible Water: Ethanol: miscible Isopropanol: non miscible Ethylene glycol: miscible Butylglycol: miscible

DPM: miscible up to 2% MEK: non miscible

## **PACKAGING**

Plastic pail of 30kg net. Metal drum of 200kg net. IBC of 1000 kg net.

#### STORAGE

Ideal temperature conditions: 0 to 30°C. **Exposure**: avoid direct exposure to sunlight.

**Expiration**: 2 years in its original closed drum, in storage conditions described above.

With time, the colour of the product may turn darker, but it doesn't modify its properties.

#### TRANSPORT

No specific condition for transport. Weight and packaging size\*\* (off-pallet):

Pail: 1,5kg - Ø30, H50 Drum: 15kg - Ø60, H90 IBC: 60kg - L120, 100, H120

## **HANDLING / SECURITY**

Refer to updated Material and Safety Data Sheet.

: according to directive 2004-42-CE

\*\* : non contractual data

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